

Assembly of HT12570 & HT125702 Oval Hot Tub



Picture shows included parts. Note! Benches are only available for some models.



Open the boxes by cutting only the longer straps, leave the others because the boxes will serve as an assembly table.



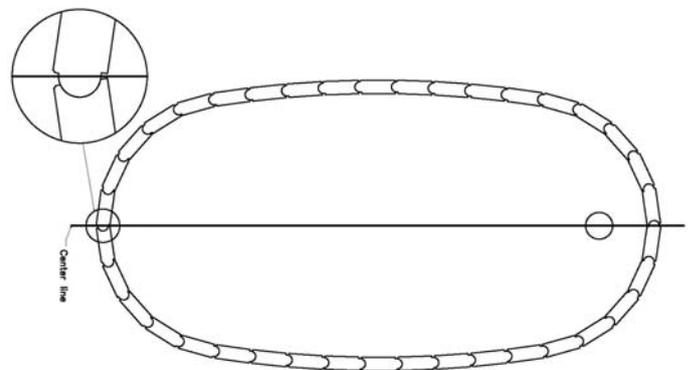
Bottom is placed on three boxes. With the assembly line facing upwards.



Assemble the support legs first, there are pre-drilled holes where they are to be fastened.



Begin with the first stave at the marked position. See picture to the right for more information.



NOTE! It's important that the staves follow the marked line.



WRONG! The staves are too far away from the line, adjust the staves longer inwards.



WRONG! The staves are crossing the line!



CORRECT! The staves are following the line without crossing it.



Begin assembly of staves.



When half the staves are assembled, install the drainage valve. Apply silicone on the threads.



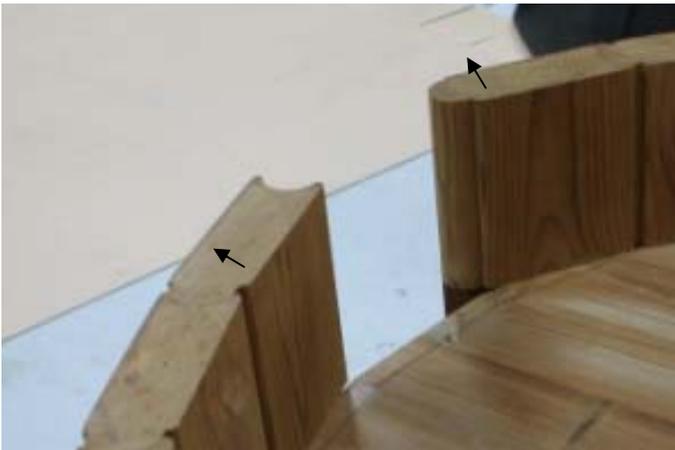
Smear the silicone over the threads with your fingers.



Use the included tool to screw the drainage valve in.



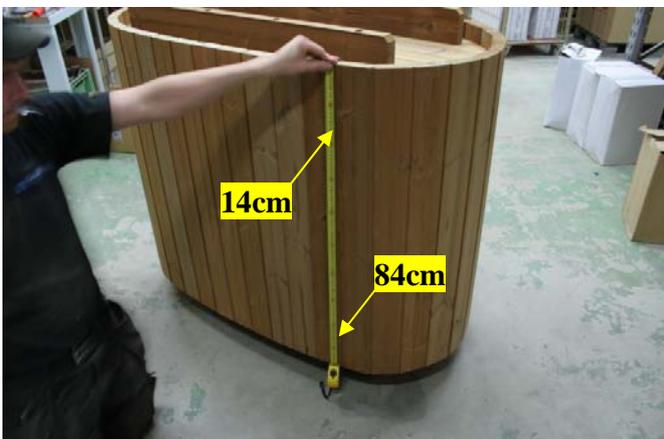
The drainage valve should be turned to the side, or else you will not have access to the drainage hose. The hose will fit in the space between the support leg and stave.



Attach the rest of the staves. When the last stave remains, knock out the first and second last staves slightly.



Insert the last stave from above and knock it in place using a rubber mallet. All staves are now assembled.



Attach support nails for stainless steel bands in all the corners of the tub. Measure 14 and 84 cm from the bottom.



In case the bolt is not long enough you can use a clamp to tighten the bands first. There is also a longer bolt attached.



Place the bands on the support nails and tighten the bolts until the distance is about 40 mm. When the bolt is being tightened, stop and lightly knock with a rubber mallet to adjust the staves periodically.



Round off the edges on the bottom.



Also round off the edges on the top.



Assembly of bench. The support pieces of the seat is shown in the order they are assembled.



Place the first support piece at the third stave, as the arrow indicates. See picture on the last page for more details. Screw all pieces into the walls.



Place the first seat, the included "calibration pieces" help to align the seat properly. Check that the seat is at a 90 degree angle with the bottom.



Predrill with 3mm drill and then attach the seat with 4 screws, **don't forget to use the included washers!**



Continue with the next seat, use the "calibration pieces" as shown in the picture and repeat the previous steps.



After all seats are assembled plug the holes with the included plastic plugs. The seat on the other side is assembled in the same way.

